



Pura is a proprietary, water-based ultraviolet (UV) wood finish that has virtually no volatile organic compounds (VOCs) and meets or exceeds indoor air quality (IAQ) standards. It is exceptionally clear and durable and allows the beauty of our wood to shine through. It is also very durable, but when necessary, repairable. Additionally, because UV lamps are used during the curing process, Pura is more energy efficient than conventional finishing and dries faster, so there's less risk of damage during initial handling. The depth, clarity, and beauty that Pura delivers matches the high expectations customers have of Kimball Office finishes.

### FEATURES & BENEFITS

- Pura achieves indoor air quality standards (set by LEED® and BIFMA Furniture Emission Standards).
- Pura is a multi-step proprietary finish process in which the protective coating is cured by ultraviolet light. Pura cures quickly to a completely inert finish.
- Pura has a 50° semi-open pore sheen to match the existing systems finish.
- Pura is five times more scratch-resistant than conventional finish.
- The Pura wood finishing process has a reduced environmental impact.
- Resistance to pen imprint is equal between Pura and our conventional finish.

### AVAILABILITY

Starting at the end of August 2008, all systems wood products will be shipped with the new Pura UV finish. This includes Cetra, Xsite, and Footprint components.

- Pricing for Cetra, Xsite, and Footprint remains the same — **there is no upcharge for the Pura finish.**
- If questions arise during the transition, Kimball Office Customer Service can check your specific order.



## CONSTRUCTION ENHANCEMENTS

To meet indoor air quality standards and enable the UV finish process, we modified the core materials and construction techniques (where needed) for Footprint components. Note: There will be no significant visual differences when the new Footprint changes are installed. For all Footprint wood, laminate and painted storage and worksurfaces, we've added:

- Metal stretchers in pedestal & undersurface lateral file tops & bottoms
- Additional edge banding
- Low-emitting core materials
- Mini-fix and dowel construction
- Reduced height box drawer in pedestals

## PERFORMANCE

In every category, Pura performs as well, or better than our existing finish process. See the results below.

### New Pura UV Finish compared to conventional:

Scratch Resistance:	Five times more!
Environmental impact:	Reduced
Indoor Air Quality:	Approved
Cost:	Same
Appearance:	Same
Adhesion:	Same
Film Thickness:	Same
Cold Check:	Same
Taber Abrasion:	Same
Pen Imprint:	Same
Impact Resistance:	Same
UV Resistance:	Same (no effect)
Standing Water:	Same (no effect)
Hot Water:	Same (no effect)
Boiling Water:	Same (no effect)
Solvent Resistance:	Same (no effect)
Imprint Resistance:	Same
Styrofoam Cup Imprint:	Same (no effect)

## MOVING FORWARD

Pura is a key part of our sustainability story as it will enable a much broader range of our products to meet indoor air quality standards and help our customers achieve LEED credits.

For more detailed performance information about Pura, please visit the Sustainability section of [www.kimballoffice.com](http://www.kimballoffice.com).